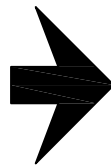


DIAGRAPH

PROCEDURE TO CONVERT SLC CODER FROM LEFT HAND TO RIGHT HAND CONFIGURATION



LEFT HAND CONFIGURATION



RIGHT HAND CONFIGURATION

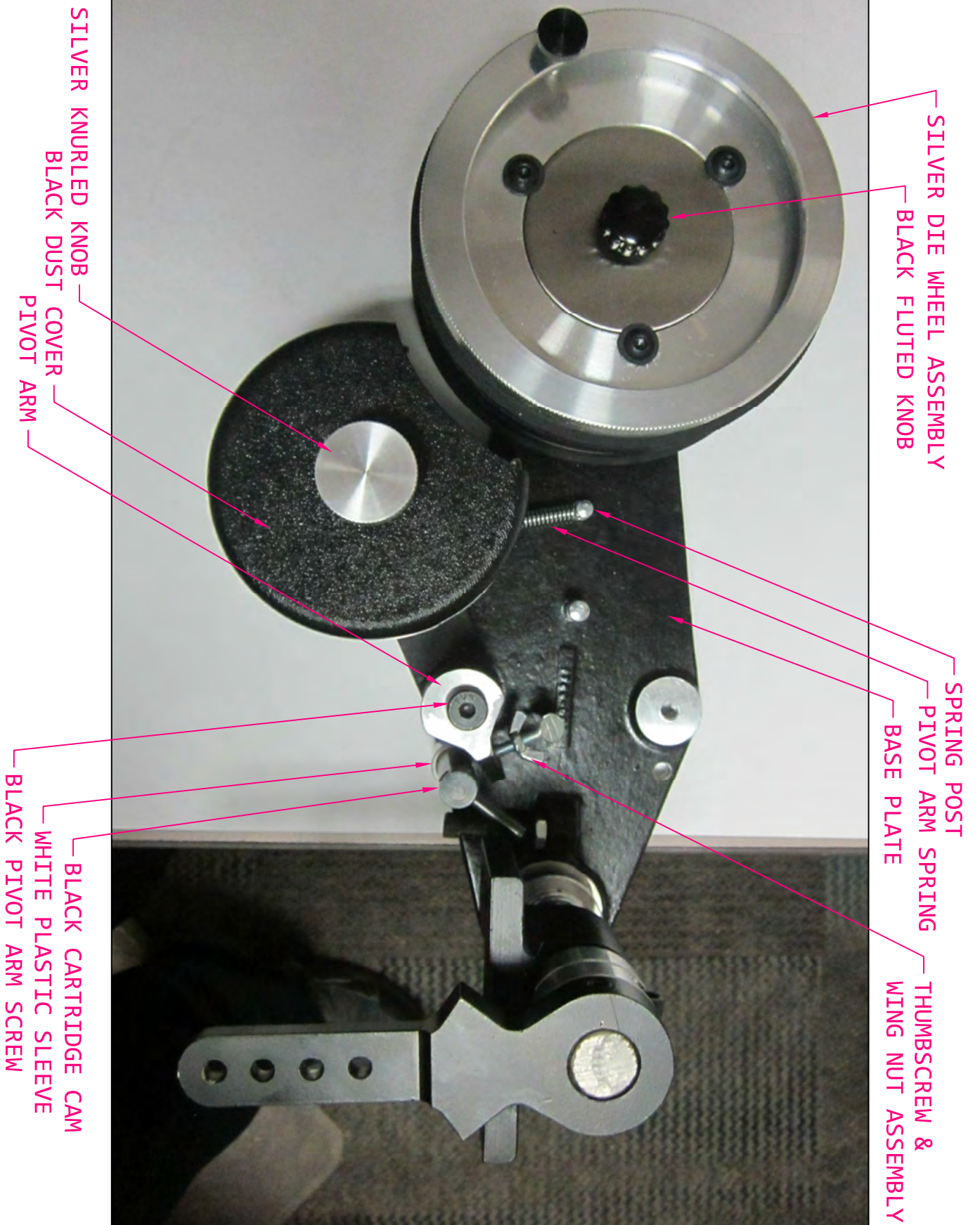


Fig. 1 LEFT HAND CONFIGURATION WITH ALL COVERS ATTACHED

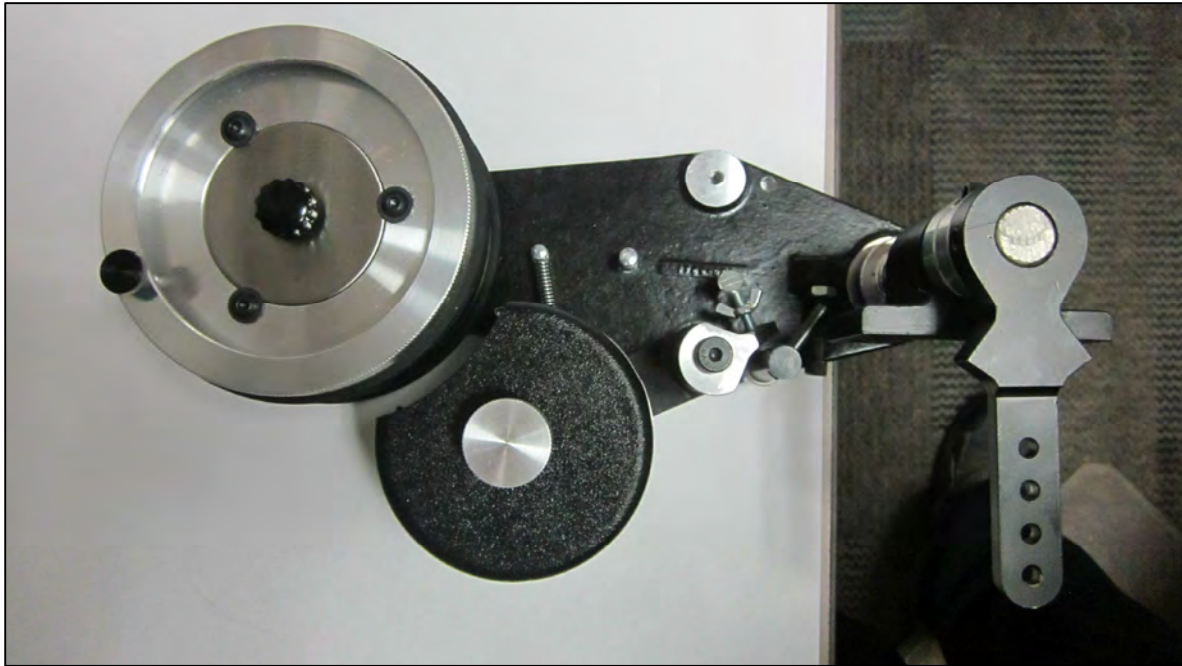


Fig. 2 LEFT HAND CONFIGURATION

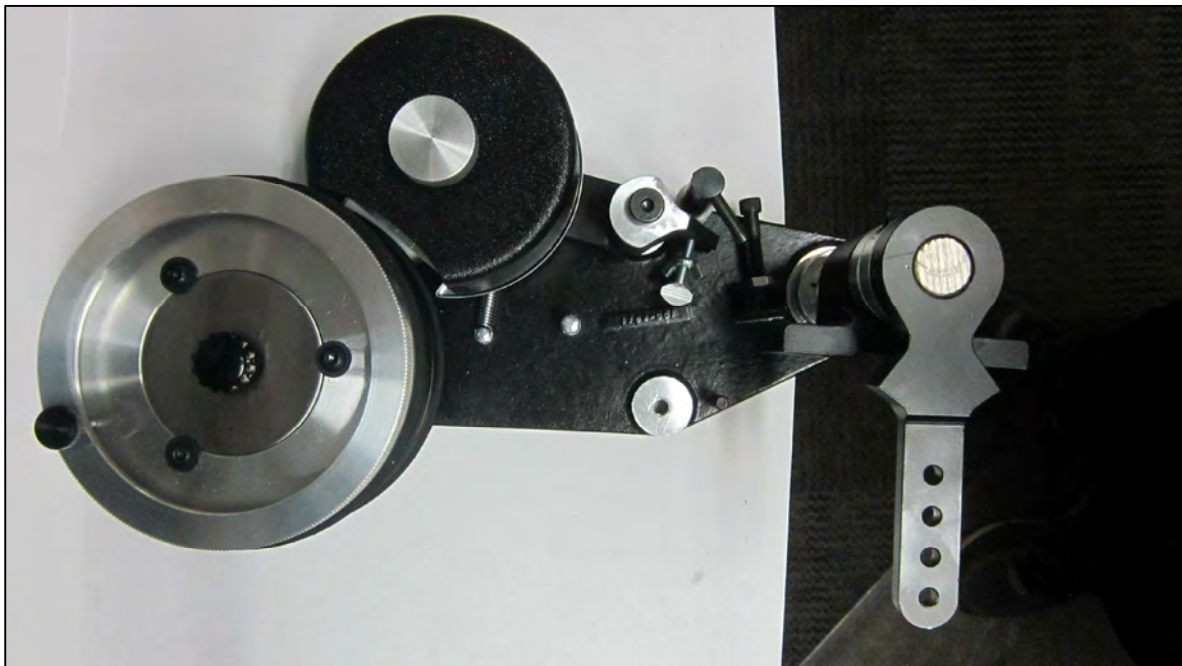


Fig. 3 RIGHT HAND CONFIGURATION

NEEDLE NOSE PLIERS

CHANNELLOCK PLIERS

3/16" HEX 'ALLEN' WRENCH

STRAIGHT BLADE SCREWDRIVER
1/4" - 5/16" BLADE WIDTH



Fig. 4 REQUIRED TOOLS

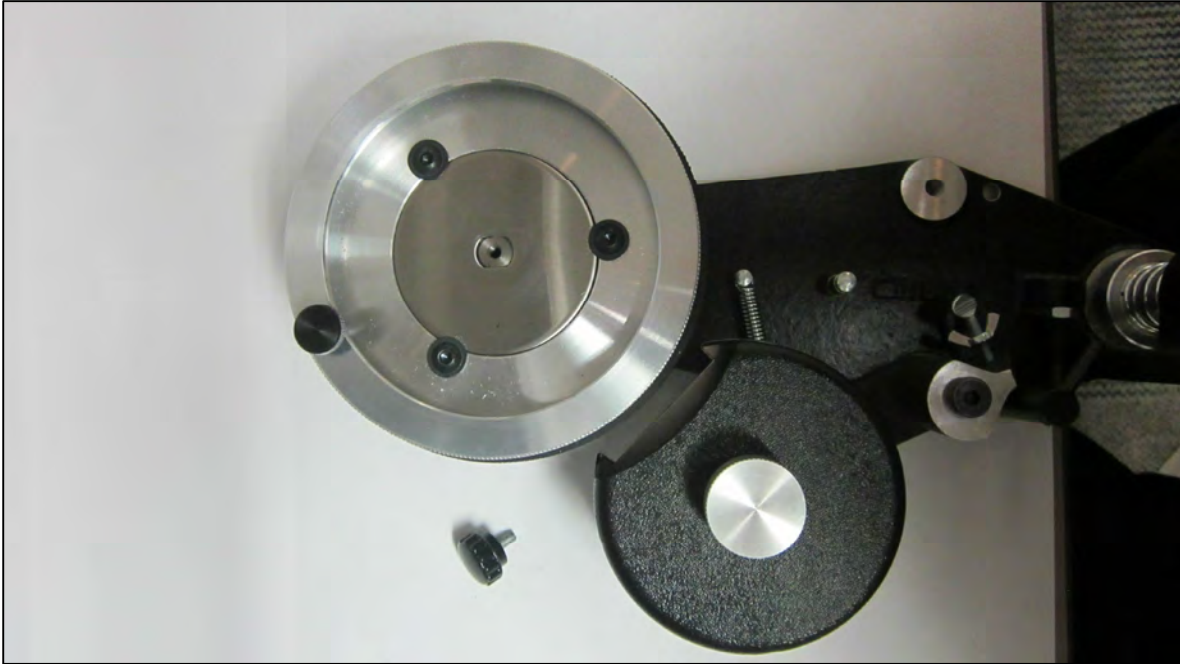


Fig. 5 Remove black fluted knob from silver die wheel assembly. See fig 1.



Fig. 6 Remove silver die wheel assembly and place nearby.

LEFT VERSION: LATCH ROTATES AROUND THIS PIN AND IS PULLED IN DIRECTION OF THIS CIRCULAR ARROW

GROOVED SPRING PINS

LATCH

LATCH SPRING

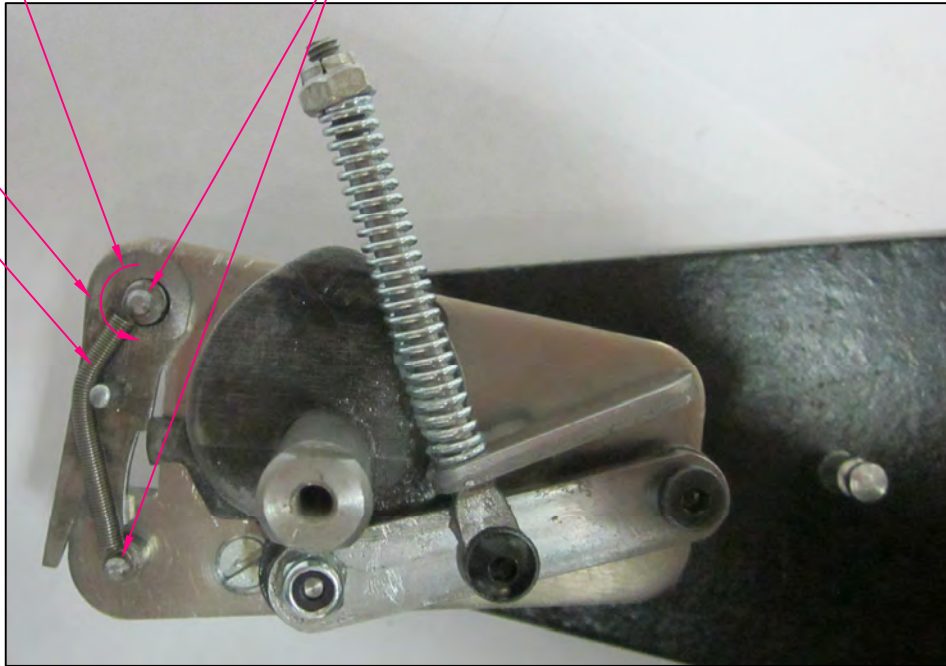


Fig. 7 Assembly beneath silver die wheel assembly.



Fig. 8 Release tension from latch spring.



Fig. 9 Remove latch spring.

GROOVED SPRING PIN

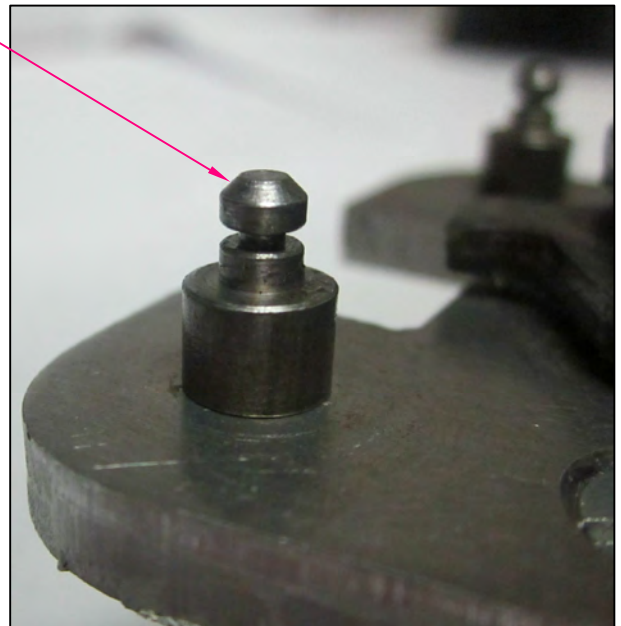
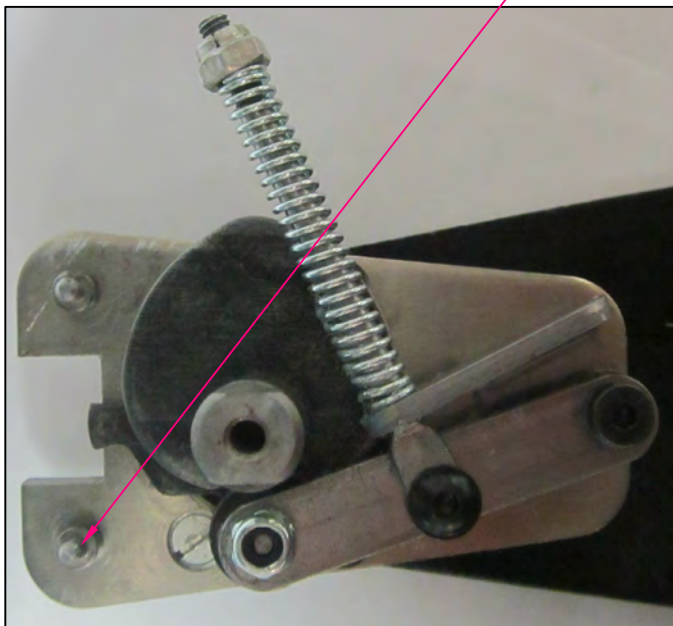


Fig. 10 Remove latch from grooved spring pins.



Fig. 11 Flip latch end for end & reinstall on opposite side spring pin.

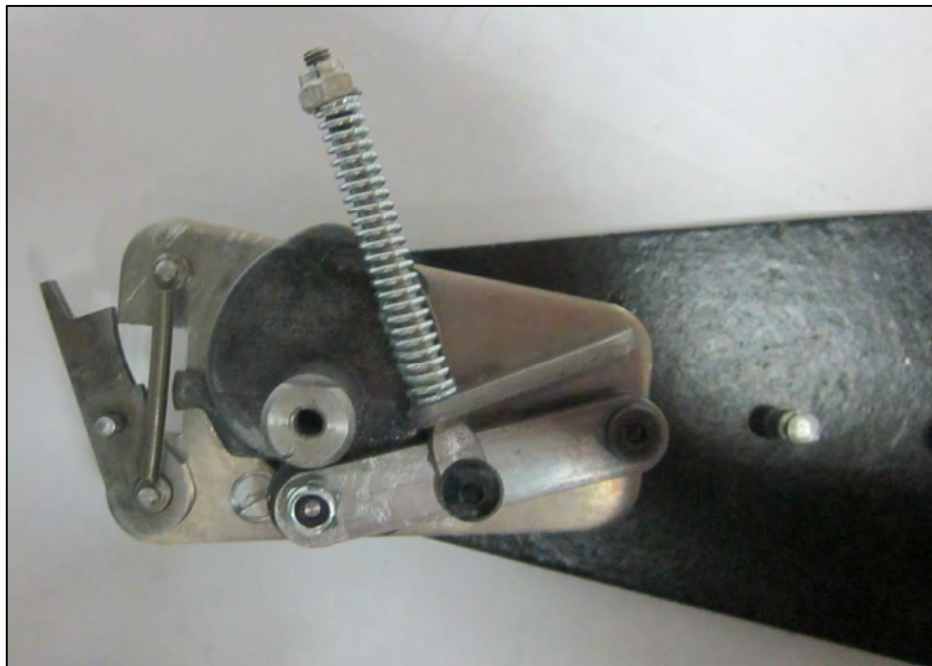


Fig. 12 Reattach spring insuring that the ends of the spring are in the grooves of the spring pins.

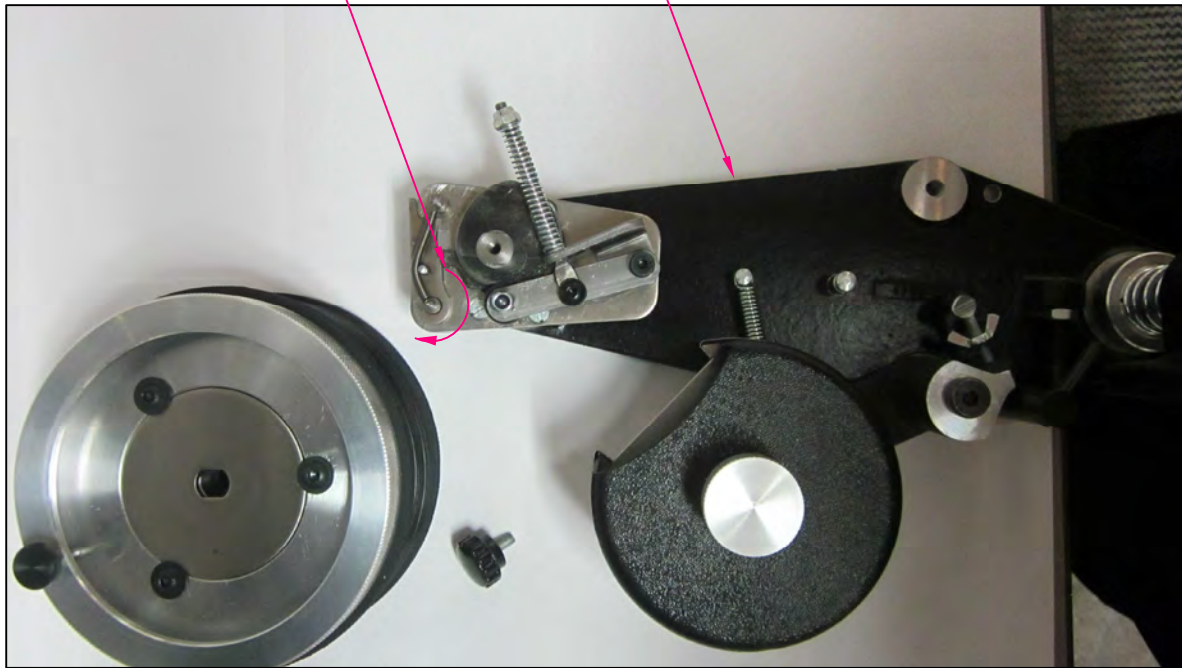


Fig. 13 Stretch latch spring over pin in latch so that latch is pulled toward coder base plate.

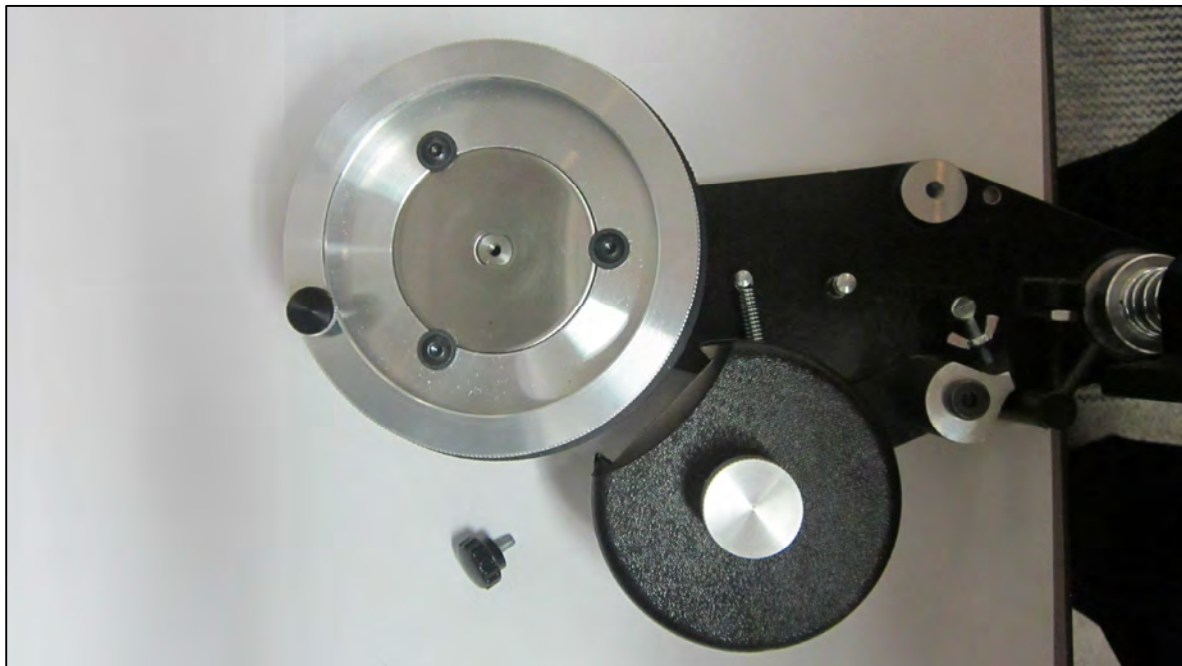


Fig. 14 Replace silver die wheel assembly.

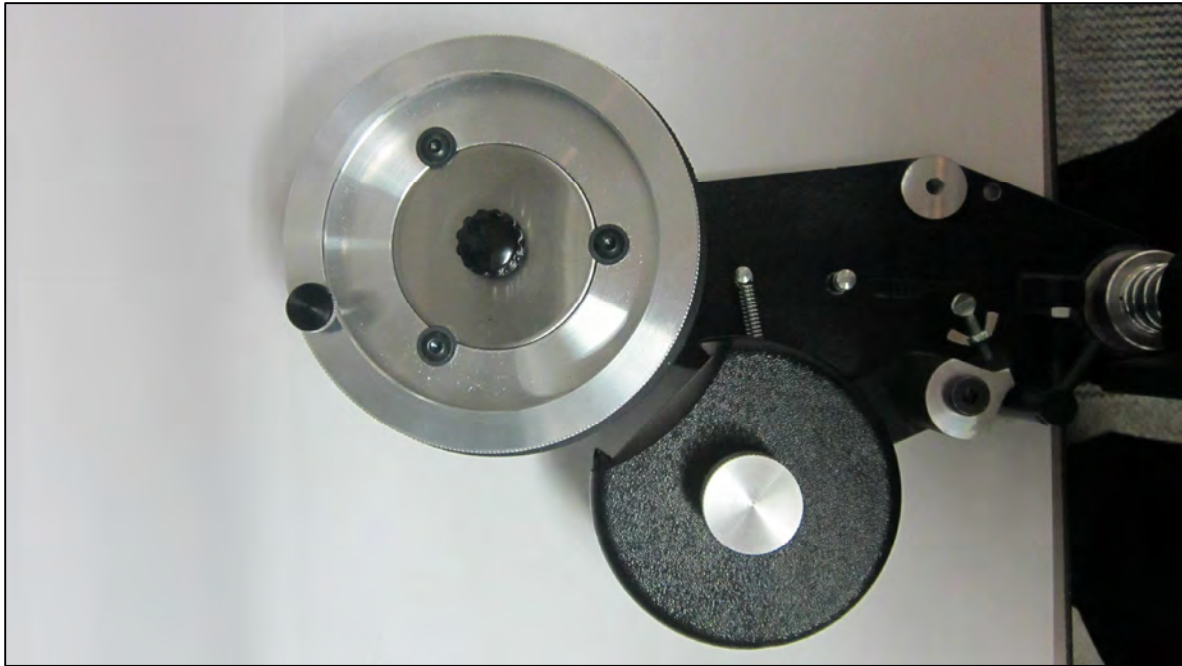


Fig. 15 Reinstall black fluted knob.

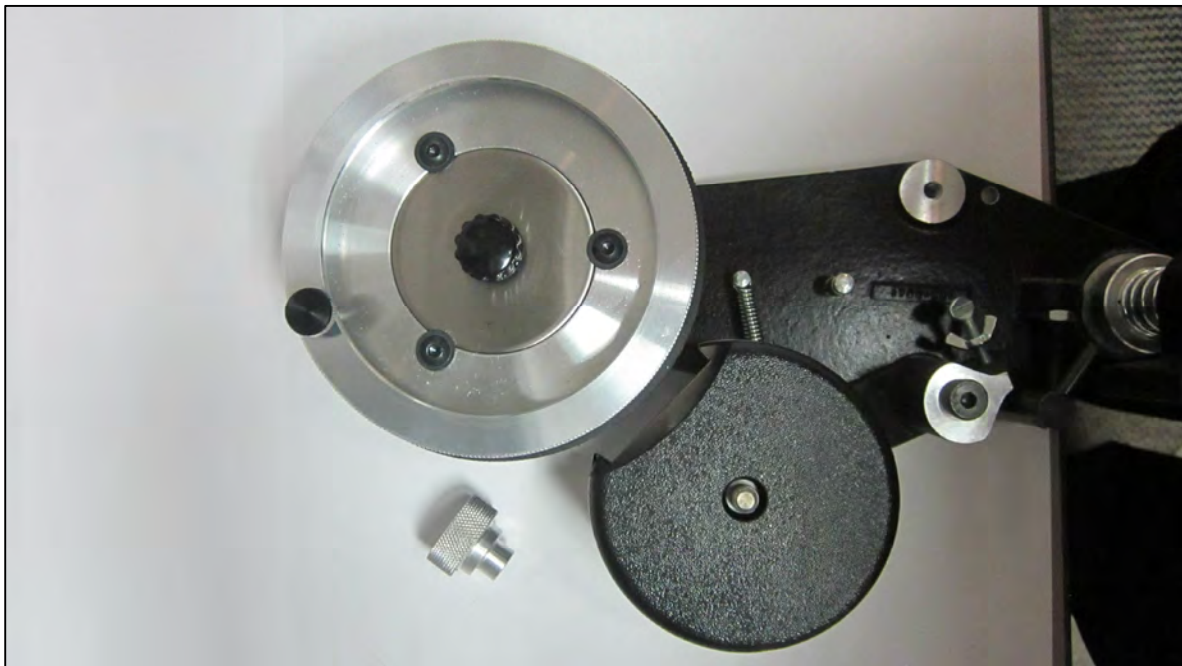


Fig. 16 Remove silver knurled knob.

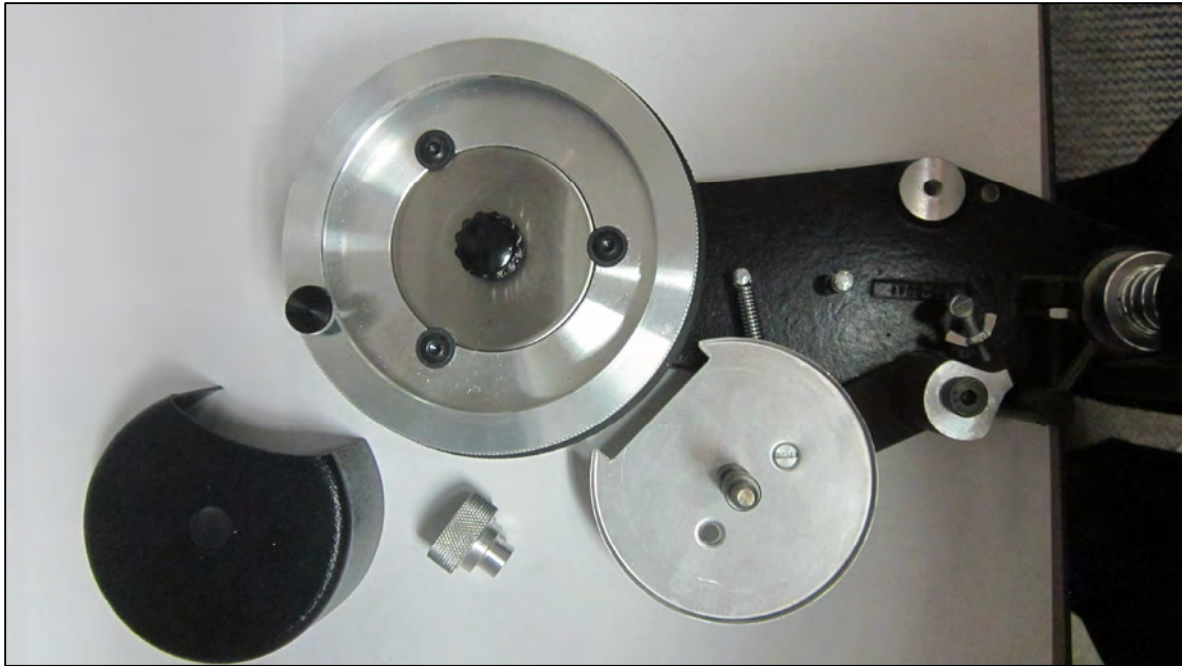


Fig. 17 Remove black dust cover.

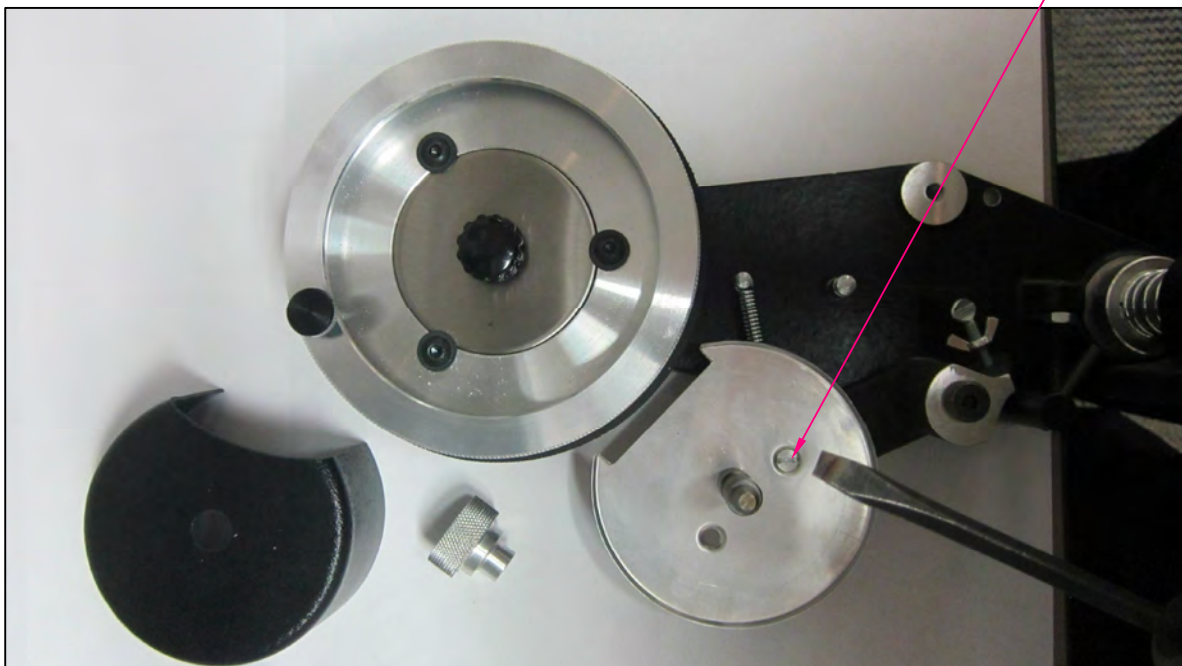


Fig. 18 Locate silver slotted screw in silver circular cartridge tray.

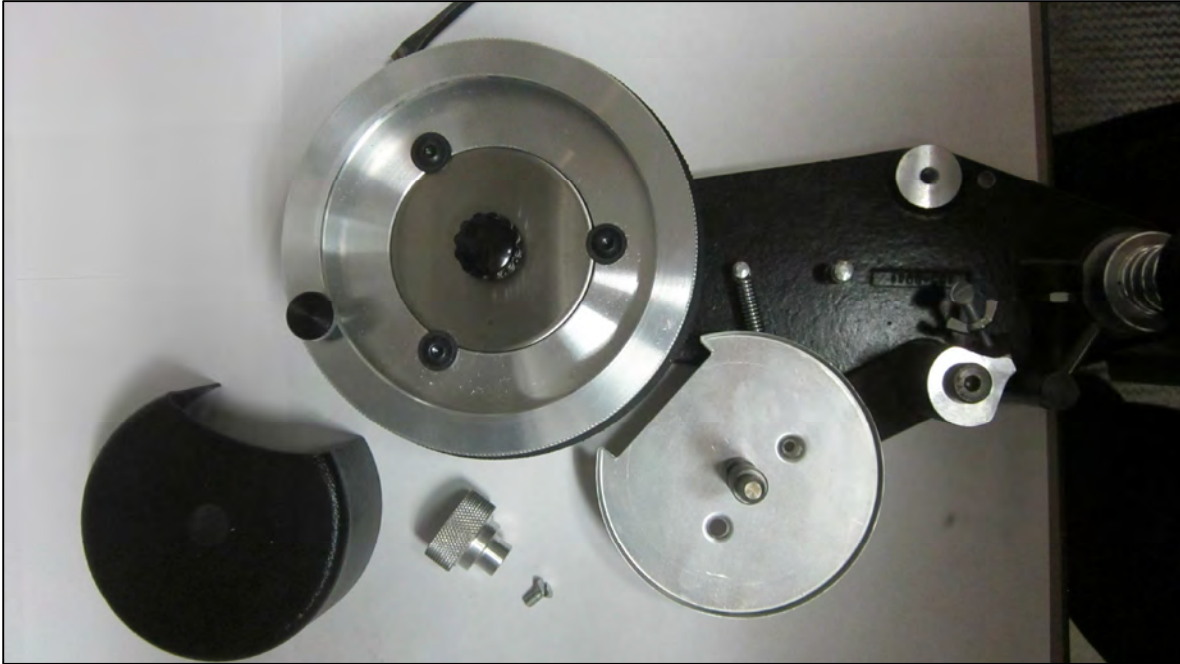


Fig. 19 Remove screw with straight blade screwdriver.



Fig. 20 Locate the ink roll shaft protruding from center of circular tray. Note the smaller diameter middle section of shaft.

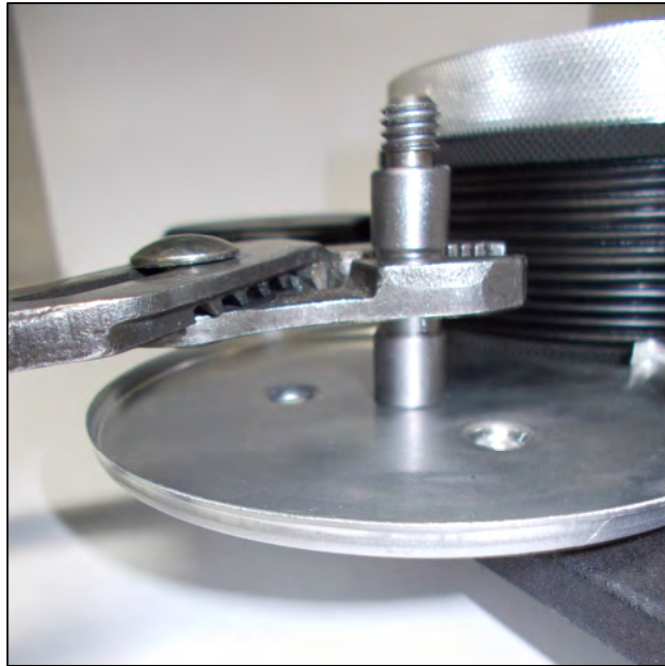


Fig. 21 Grip smaller diameter area of circular shaft with Channellock or locking-grip pliers. Remove pin by turning pliers counterclockwise.

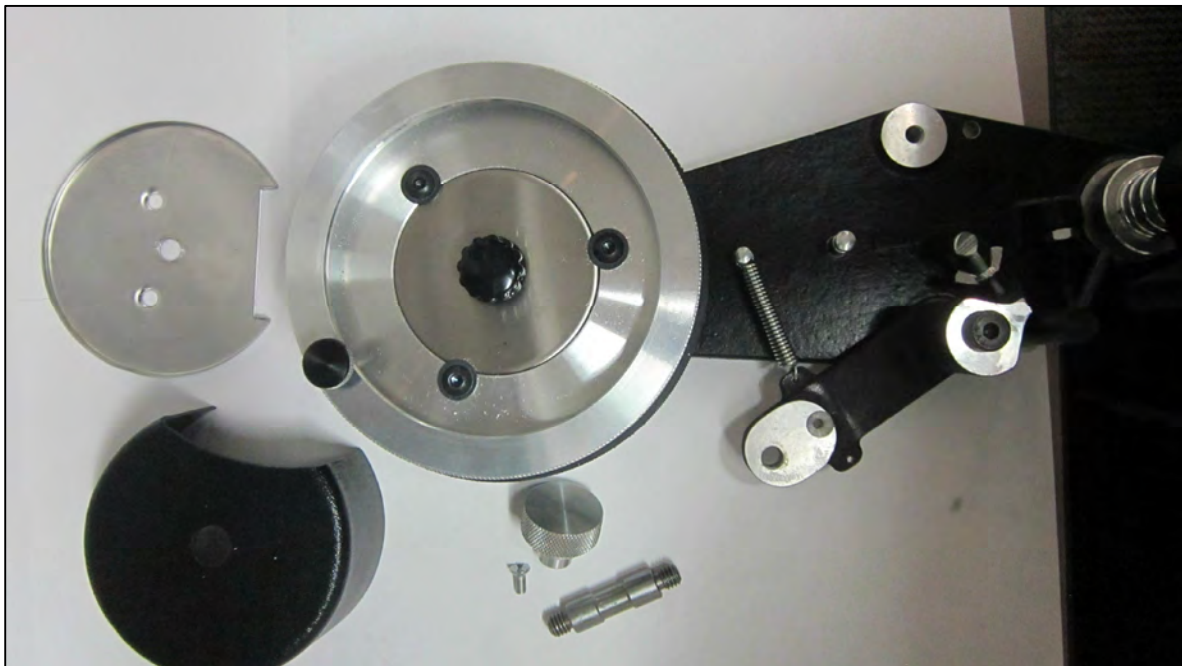


Fig. 22 Remove circular tray and place nearby.

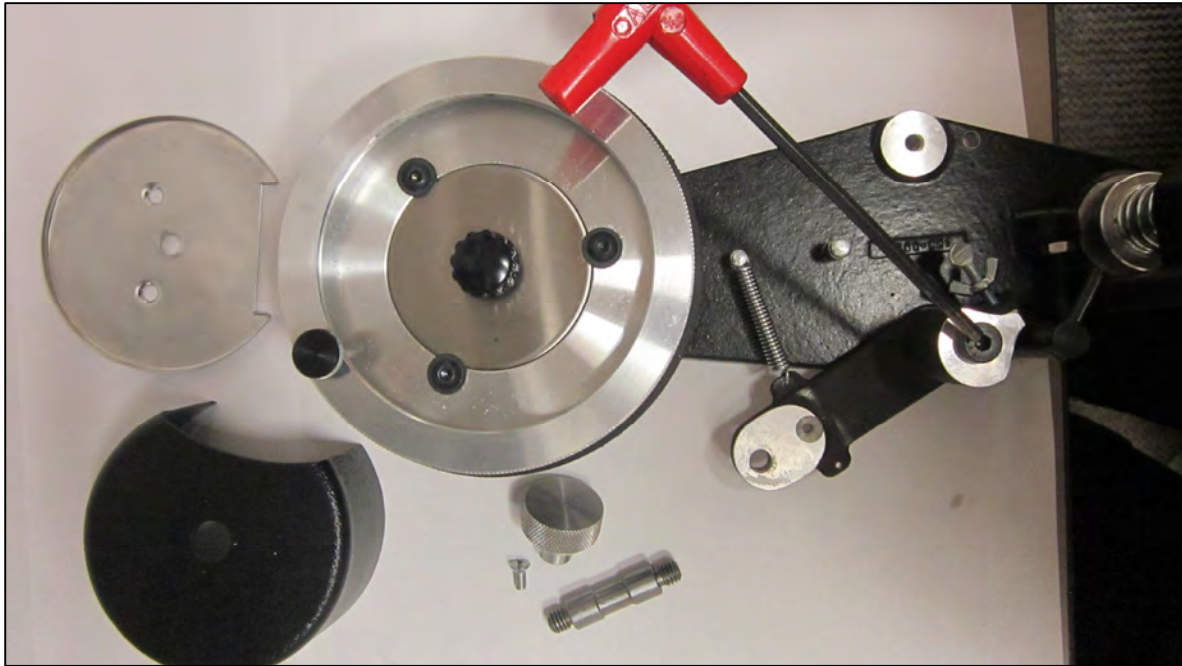


Fig. 23 Insert tip of 3/16" hex Allen wrench into bolt shown above. Remove bolt and place nearby.

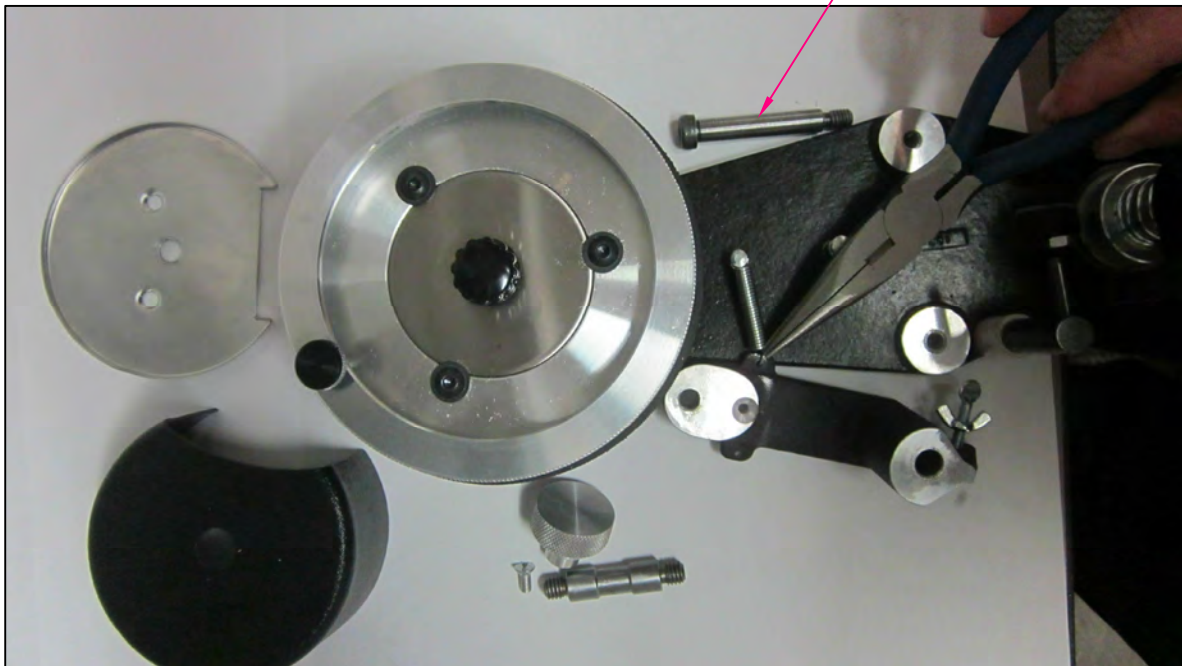


Fig. 24 Use needle-nose pliers to remove spring from pivot arm.

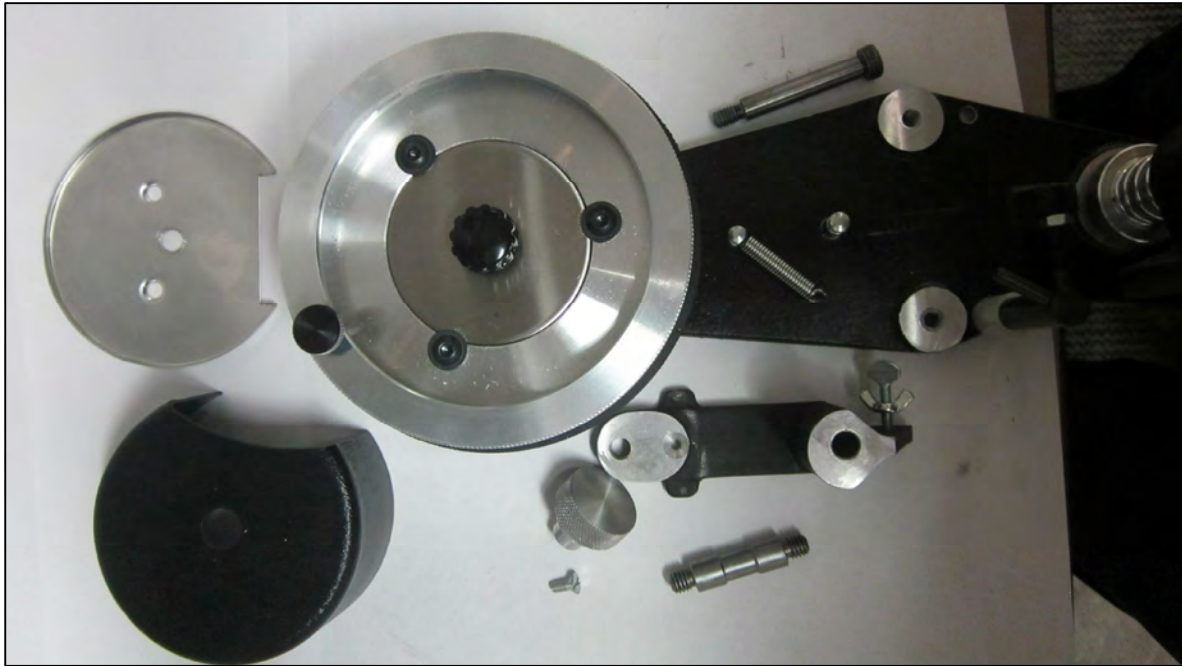


Fig. 25 Place pivot arm nearby.



Fig. 26 Remove the thumbscrew and wing nut assembly from top side.

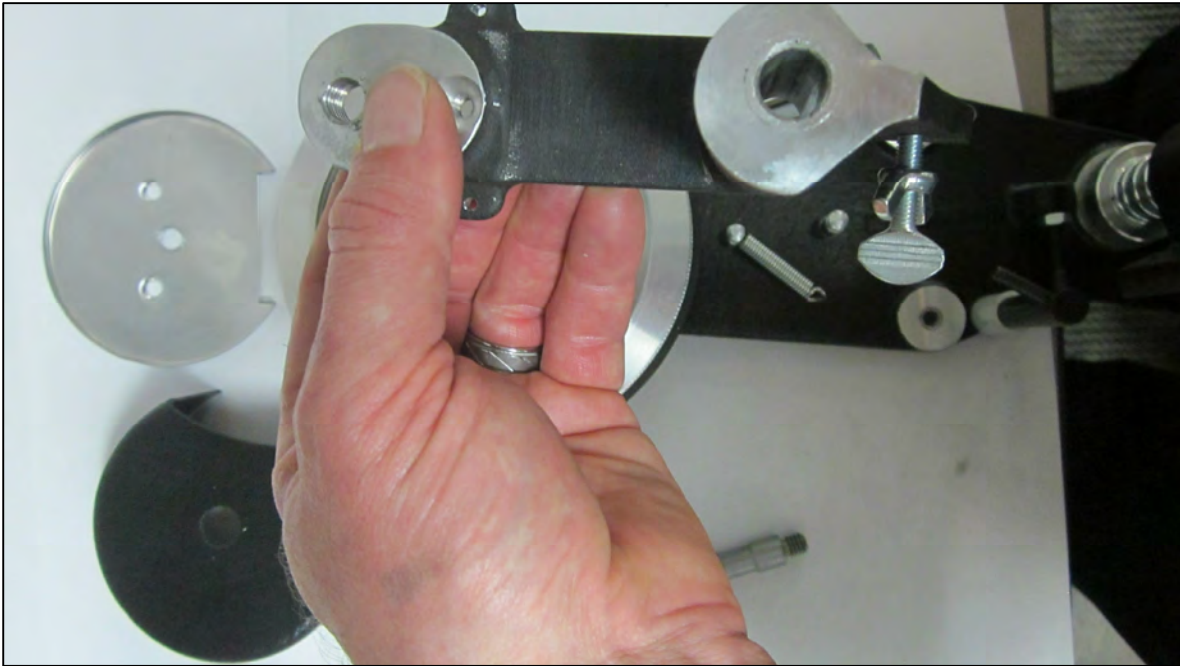


Fig. 27 Replace the thumbscrew and wing nut assembly into bottom side.



Fig. 28 Remove black cartridge cam & white sleeve from pin on bottom side. See (Fig. 1) Remove pin indicated with red pointer using a pin punch and a hammer.



Fig. 29 Relocate pin in top side hole indicated by red pointer using a hammer.



Fig. 30 Install extension spring on bottom side of pivot arm.



Fig. 31 Reattach extension spring from pivot arm to spring post and reposition pivot arm to other side of coder base plate. Secure with shoulder bolt using 3/16" Allen wrench.

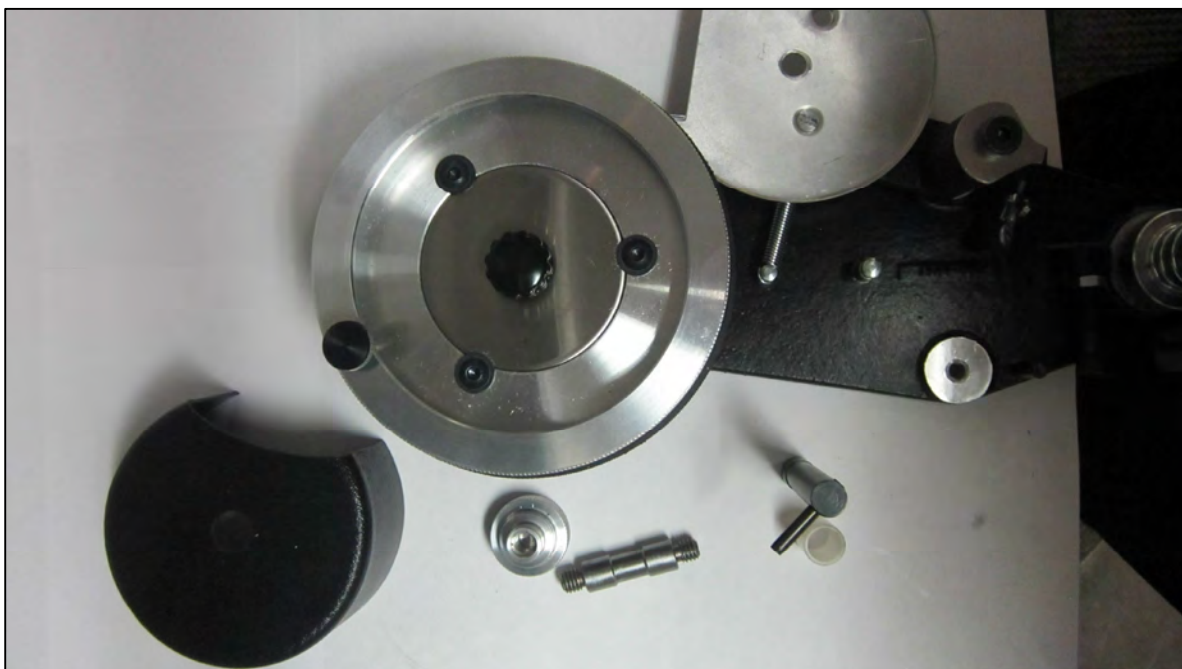


Fig. 32 Reattach silver circular tray using slotted screw.

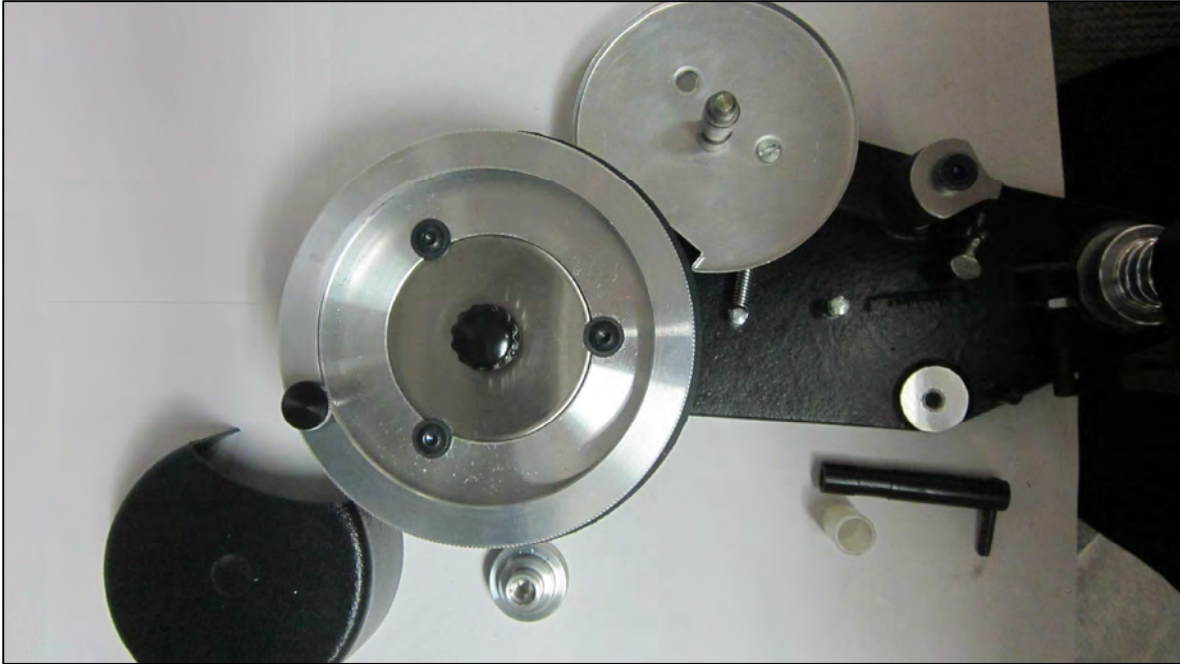


Fig. 33 Reorient silver circular tray's center over threaded hole in pivot arm. Reinsert and tighten shaft. Note the plier's position shown in (Fig. 21).



Fig. 34 Replace black dust cover.

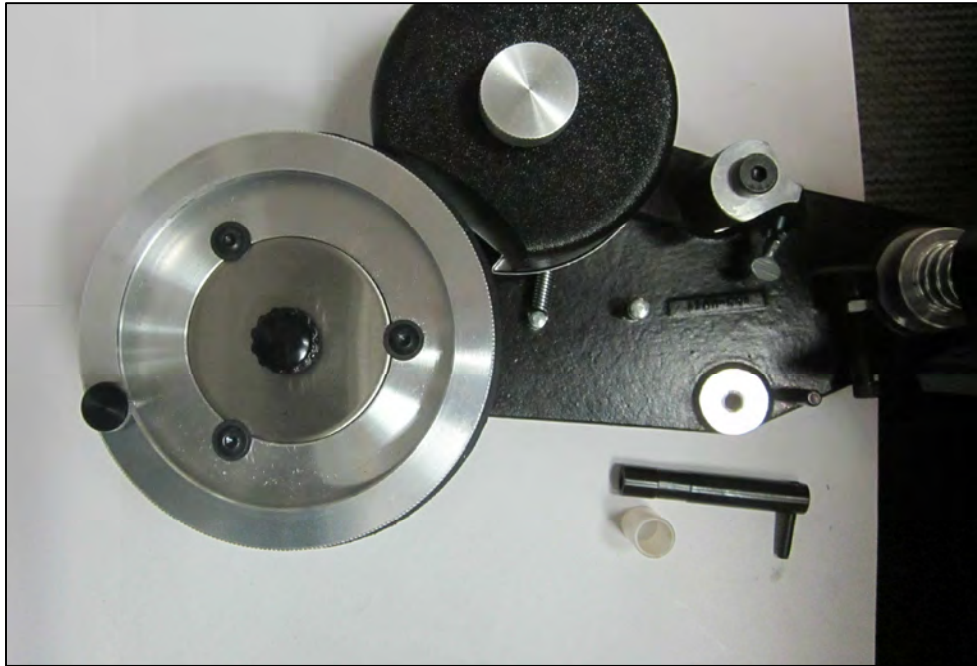


Fig. 35 Reinstall silver knurled knob.

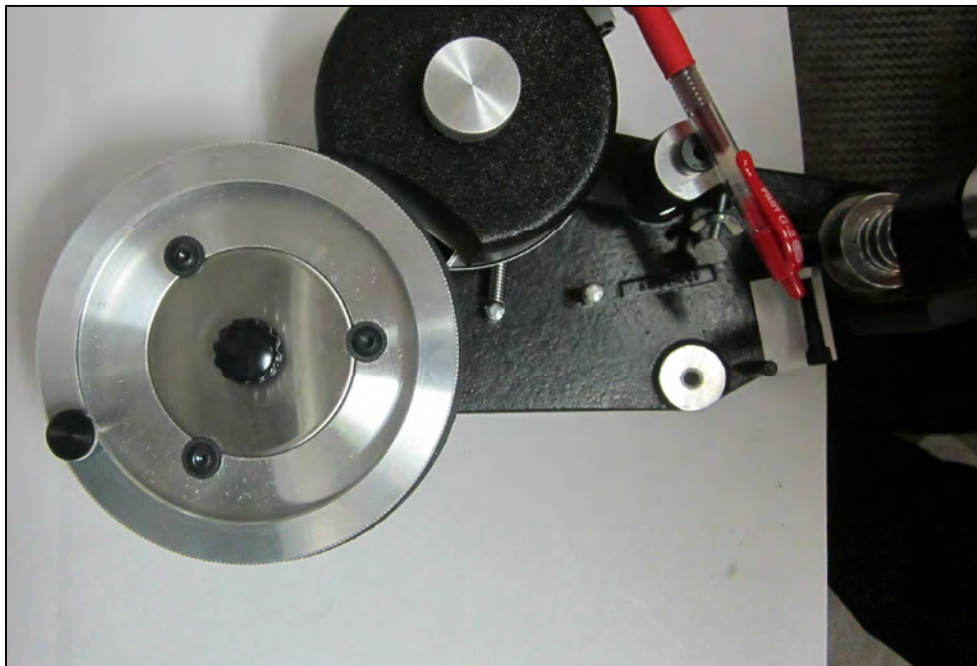


Fig. 36 Locate black screw with silver nut.



Fig. 37 Remove black screw with silver nut from bottom side of assembly and reinsert into top side of assembly.

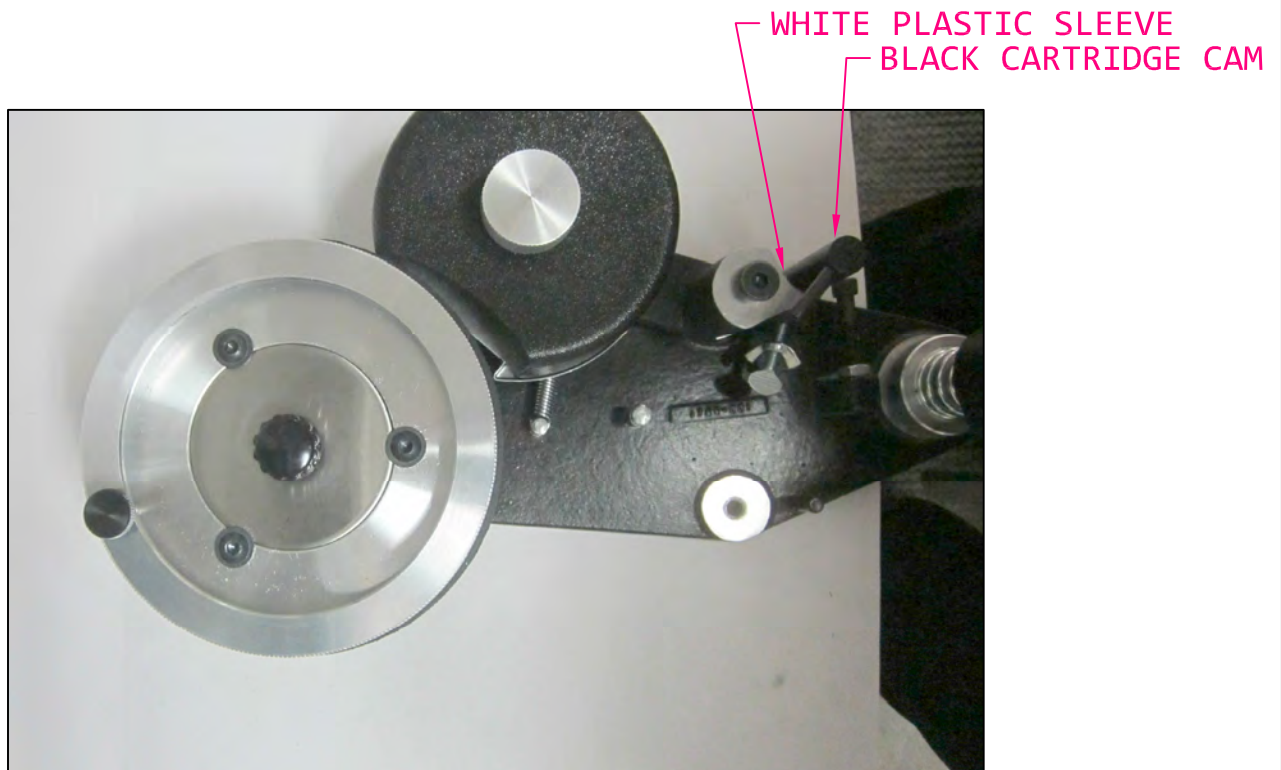


Fig. 38 Replace black cartridge cam & white sleeve onto repositioned pin on top side.